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¹ Influence of the Ligand Stripping on the Transport Properties of ² Nanoparticle-Based PbSe Nanomaterials

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15 **S** [Supporting Information](#page-7-0)

 ABSTRACT: Nanomaterials produced from the bottom-up assembly of nanocrystals may incorporate ∼10²⁰−10²¹ cm[−]³ not fully coordinated 18 surface atoms, i.e., $\sim 10^{20} - 10^{21}$ cm⁻³ potential donor or acceptor states that can strongly affect transport properties. Therefore, to exploit the full potential of nanocrystal building blocks to produce functional nanomaterials and thin films, a proper control of their surface chemistry is required. Here, we analyze how the ligand stripping procedure influences the charge and heat transport properties of sintered PbSe nanomaterials produced from the bottom-up assembly of colloidal PbSe nanocrystals. First, we show that the removal of the native organic ligands by thermal decomposition in an inert atmosphere leaves relatively large amounts of carbon at the crystal interfaces. This carbon

 blocks crystal growth during consolidation and at the same time hampers charge and heat transport through the final nanomaterial. Second, we demonstrate that, by stripping ligands from the nanocrystal surface before consolidation, nanomaterials with larger crystal domains, lower porosity, and higher charge carrier concentrations are obtained, thus resulting in nanomaterials with higher electrical and thermal conductivities. In addition, the ligand displacement leaves the nanocrystal surface unprotected, facilitating oxidation and chalcogen evaporation. The influence of the ligand displacement on the nanomaterial charge transport properties is rationalized here using a two-band model based on the standard Boltzmann transport equation with the relaxation time approximation. Finally, we present an application of the produced functional nanomaterials by modeling, fabricating, and testing a simple PbSe-based thermoelectric device with a ring geometry.

³⁶ KEYWORDS: nanoparticle, colloid, chalcogenide, thermoelectricity, ligand displacement, transport properties

1. INTRODUCTION

 37 The use of colloidal nanocrystals (NCs) with tuned size, shape, 38 crystal phase, and composition as building blocks to engineer ₃₉ nanomaterials provides unmatched control over material ₄₀ parameters at the nanometer scale and a huge design flexibility $_{41}$ $_{41}$ $_{41}$ to optimize their functional properties.^{1−[3](#page-7-0)} At the same time, $_{42}$ bottom-up solution-processing technologies enable the produc-₄₃ tion of functional materials by design in a cost-effective manner. ₄₄ These bottom-up solution-processing technologies are partic-⁴⁵ ularly well suited to produce thermoelectric (TE) materials and

devices, which benefits from nanocrystalline materials to ⁴⁶ minimize thermal conductivity. $4-11$ $4-11$ $4-11$

Nevertheless, to exploit the full potential of NC-based ⁴⁸ bottom-up technologies to produce functional nanomaterials, ⁴⁹ some limitations need to be overcome. The first limitation is the $_{50}$ presence of the electrically insulating organic surfactants used to ⁵¹

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 control NC growth, e.g., long chain alkanes and alkenes with functional groups such as carboxylic and phosphonic acids, thiols, or amines. These surface organic ligands block charge transport, injection, and extraction among NCs and between NCs and the media, thus constraining the performance of bottom-up engineered nanomaterials in all fields where charge transport is involved, e.g., electronics, optoelectronics, catalysis, or thermoelectricity. To remove surface organic ligands, several displacement and exchange procedures, based on the use of substituting shorter-surface species, have been proposed: 62 pyridine, 12 hydrazine-based metal chalcogenide com-63 plexes, $13-17$ $13-17$ $13-17$ nitrosonium, diazonium, 18 and trialkyl oxonium 64 tetrafluoroborates,¹⁹ tetrafluoroborate acids $(HBF_{4,1}, HPF₆)$,²⁰ 65 tretrabutylammonium iodide, 1,2-ethanedithiol, $21/22$ ammo-66 nium thiocianate $(NH_4SCN)^{23,24}$ $(NH_4SCN)^{23,24}$ $(NH_4SCN)^{23,24}$ $(NH_4SCN)^{23,24}$ $(NH_4SCN)^{23,24}$ Na₂S, NH_4S , K_2Te , 67 K₂S,^{[20](#page-8-0),[24](#page-8-0)−[28](#page-8-0)} or halide anions like Cl[−], Br[−], and I[−],^{[29](#page-8-0)−[32](#page-8-0)} among others[.19](#page-8-0),[33](#page-8-0)[−][37](#page-8-0)

 A second limitation is the tuning of the charge carrier concentration of nanomaterials obtained from the bottom-up assembly of colloidal NCs. The introduction of controlled amounts of external elements within the NC lattice, which is the usual strategy used to dope conventional bulk or thin film semiconductors, is still challenging for some compounds in NC form.[38](#page-8-0)−[43](#page-8-0) Another important limitation in this direction is the control of the NC surface composition. Interfaces strongly affect the electronic transport of nanomaterials through two main mechanisms: (i) charge carrier scattering at the potential barriers created in the grain-boundaries affects the charge carrier 80 mobility, 44 and (ii) acceptor and donor states associated with non-fully coordinated ions or impurities at the interfaces affect the charge carrier concentration. 45 45 45 Even stoichiometric and pure nanomaterials obtained from the bottom-up assembly of 10 nm 84 NCs may incorporate 10^{20} − 10^{21} cm^{−3} interface atoms not fully coordinated, thus introducing the same amount of potential donor or acceptor states. This large density of interface states may translate into very large charge carrier concentrations and charge transport barriers at crystal interfaces that strongly influence charge transport in the nanomaterial.

 Overcoming the two aforementioned limitations is a topic of major interest for the scientific community involved in the development of NC-based bottom-up technologies to produce thin film, nanomaterial, and NC-based devices, such as quantum dot solar cells, catalysts, or thermoelectrics. Nevertheless, most of the works in this direction have focused on the study of ligand exchange strategies to passivate or even introduce controlled amounts of dopants in nonsintered nanoparticle arrays. In spite of the extraordinary progress in this direction, nanomaterials obtained by this strategy still suffer from low charge carrier mobilities and relatively poor performances compared with competing technologies.

 In this work, we investigated the effect of the ligand displacement (LD) procedure on the transport properties of consolidated nanomaterials obtained by bottom-up strategies. The influence of the ligand exchange procedure on the nanomaterial transport properties is discussed in the framework of a charge transport model based on the standard Boltzmann 108 transport equation^{[46](#page-8-0)} with the relaxation time approximation and developed to fit our experimental data. We used PbSe as the model material owing to its easy synthesis with exceptional size and shape control at the gram scale and its excellent TE properties. In this direction, several metal chalcogenides, and 113 particularly bismuth and lead chalcogenides, $47,47$ $47,47$ produced using a plethora of synthetic routes, including hydrothermal,⁴⁸

solvothermal,^{[49](#page-8-0),[50](#page-8-0)} sonochemical,^{[51,52](#page-9-0)} and sol–gel,^{[53](#page-9-0)} among 115 others,^{[54](#page-9-0)−[56](#page-9-0)} have been demonstrated to display excellent TE 116 properties. Among them, while PbSe has attracted less attention 117 than PbTe- and $Bi₂Te₃$ -based alloys, heavily doped PbSe has 118 been predicted to reach TE figures of merit, ZT up to $2₁^{57}$ $2₁^{57}$ $2₁^{57}$ and 119 experimental ZT values up to 1.6 and 1.5 have been reported for ¹²⁰ $Pb_{1-x}Na_{x}Se + CdS$ at 900 K and $Pb_{0.95}Sb_{0.033}Se_{1-y}Te$ at 823 K, 121 respectively.^{[58](#page-9-0),[59](#page-9-0)} Besides, PbSeTe alloys codoped with Na and $_{122}$ Cu and alloys of PbSe with NaSbSe₂ have reached TE figures of 123 merit ZT up to 1.5 at 8[60](#page-9-0) K⁶⁰ and 1.4 near 900 K, ^{[61](#page-9-0)} respectively. 124

Beyond studying the influence of the ligand exchange ¹²⁵ procedure on the TE properties of bottom-up engineered ¹²⁶ nanomaterials, taking advantage of the versatility of solution- ¹²⁷ processing technologies, we developed a TE generator with a ¹²⁸ ring-shape geometry. While current commercial TE devices ¹²⁹ show the conventional planar architecture and cannot adapt to ¹³⁰ the huge variety of heat source/sink geometries to optimize ¹³¹ thermal energy transfer, solution-processed TE devices can be ¹³² fabricated with potentially any shape and size. This is here ¹³³ demonstrated by fabricating and testing a simple TE generator ¹³⁴ with a ring geometry, which can be better adapted to exhaust ¹³⁵ pipes and similar thermal sources. 136

2. EXPERIMENTAL SECTION

Materials. Selenium pieces (99.999%), lead acetate trihydrate 137 (99.9%), lead nitrate (99.0%), 1-octadecene (ODE, technical grade 138 90%), oleic acid (OAc, technical grade 90%), sodium amide (95%), 139 ammonium nitrate (98%), anhydrous methanol, anhydrous chloro- 140 form, formamide (FA >99.5%), and dimethylformamide (DMF 99.8%) 141 were purchased from Aldrich. Triocthiylphosphine (TOP, 97%) was 142 purchased from Strem Chemicals. Analytical grade ethanol, hexane, and 143 chloroform were purchased from Panreac. All chemicals were used 144 without further purification. A stock solution of TOPSe (1 M) was ¹⁴⁵ prepared dissolving 7.89 g of selenium pieces in 100 mL of TOP. All NC 146 preparations were carried out using standard airless techniques: a 147 vacuum/dry Ar Schlenk line was used for the synthesis and an Ar-filled ¹⁴⁸ glovebox for storing and handling oxygen- and moisture-sensitive 149 chemicals. 150

PbSe NCs. A modified approach to the one developed by J. J. Urban 151 et al. 62 62 62 was used to synthesize PbSe NCs. In a typical procedure, 7 mmol 152 (2.8 g) of lead acetate trihydrate and 23 mmol (6.6 g) of OAc were 153 dissolved in 50 mL of ODE. The mixture was heated up to 130 °C under 154 a vacuum for 1.5 h. Afterward, the solution was flushed with Ar and ¹⁵⁵ heated up to 190 °C. At this temperature, 12 mL of the TOPSe stock 156 solution was quickly injected. After injection, the reaction temperature 157 was maintained between 180 and 190 °C for 10 min. Then, the solution 158 was cooled using a water bath. PbSe NCs were precipitated and 159 redispersed several times using ethanol and hexane. Finally, PbSe NCs 160 were dispersed in chloroform and stored in the glovebox. 161

Organic Ligand Replacement. Several salts were used to displace 162 organic ligands from the PbSe NC surface. In a typical procedure and 163 using NaNH₂ as an example, PbSe NCs (250 mg) were dispersed in 10 164 mL of chloroform and mixed at room temperature with 5 mL of NaNH_2 165 solution (0.01 M) in methanol. The solution was shaken for 1−2 min to 166 displace the organic ligands attached to the NC surface. Afterward, NCs 167 were precipitated by centrifugation and thoroughly purified using ¹⁶⁸ chloroform/methanol to remove the remaining organic species. Finally, 169 PbSe NCs were precipitated and dried under a vacuum or redispersed 170 in polar solvents like FA, DMF, or ethanol for further analysis. To avoid 171 the oxidation of the chalcogenide NCs, the OL replacement was 172 conducted inside the Ar-filled glovebox. ¹⁷³

PbSe Nanomaterial. To produce PbSe bulk nanostructured 174 materials, NCs were dried under a vacuum, annealed at 450 °C for 1 175 h, and compacted at 350 °C for 2 min into disk-shaped pellets of 10 mm 176 diameter and 1 mm thickness under 40 MPa of pressure. For pellet 177 preparation, we used graphite dies and a custom-made hot press 178

Figure 1. TEM micrograph (a) and histogram of the particle size distribution (a, inset); XRD pattern (b) and TGA profile (c) of 16 ± 2 nm cubeshaped PbSe-OL NCs.

179 consisting of an induction heater coupled to a hydraulic press kept ¹⁸⁰ inside the Ar-filled glovebox.

181 Ring Thermoelectric Generator. TE rings (39 and 28 mm, outer and inner diameter, respectively, 2 mm thick) were built by filling two Cu concentric rings with dried PbSe NCs followed by uniaxial hot press at 350 °C and 20 MPa for 5 min. Rings were pressed using a custom-made die in the hot press system previously described.

 Structural and Chemical Characterization. X-ray power diffraction (XRD) analyses were carried out on a Bruker AXS D8 188 ADVANCE X-ray diffractometer with Cu K α 1 radiation ($\lambda = 1.5406$ Å). The size and shape of the NCs were examined by transmission electron microscopy (TEM) using a ZEISS LIBRA 120, operating at 120 keV accelerating voltage. Scanning electron microscopy (SEM) was performed using a ZEISS Auriga microscope with an energy dispersive X-ray spectroscopy (EDX) detector to study the material's 194 composition. Nuclear magnetic resonance (NMR) spectra (¹H NMR) were acquired using a Bruker DRX 500 spectrometer equipped with an 11.7 T magnet and an Avance III console. The spectral 197 frequency was set at 125.7 MHz for ¹³C. ¹³C NMR spectra were 198 referenced externally to tetramethyl silane $(SiMe₄)$. Spectra were acquired on a 2.5 mm MAS probe head using 20 kHz MAS frequency at room temperature. Thermal gravimetric analyses (TGA) were done using PerkinElmer TGA 4000 equipment. The dried PbSe nano- powders were heated up to 500 °C under a nitrogen flow and a heating ramp of 5 °C/min. Fourier-transform infrared (FTIR) spectra were acquired using an Alpha Bruker FTIR spectrometer with the platinum attenuated total reflectance (ATR) single reflection module, and FTIR data were typically averaged over 64 scans.

 Thermoelectric Characterization. Seebeck coefficients and electrical resistivities were measured simultaneously using a Linseis - LSR 3 system under a helium atmosphere. The Seebeck coefficient was obtained using a static DC method, and the electrical resistivity was measured by means of a standard four-probe technique in the temperature range from 300 to 600 K. Thermal conductivity data were obtained from flash diffusivity measurements (Linseis LFA 1000) as a function of temperature. The thermal conductivity was calculated 215 as $\kappa = DC_p d$, where D is the thermal diffusivity, C_p is the heat capacity, 216 and d is the density. C_p was approximated by the formula 0.171 + (2.65 217 × 10⁻⁵)T, where T is the absolute temperature.^{[63](#page-9-0)–[65](#page-9-0)} At T > T_D (where T_D is the Debye temperature), this equation is consistent with the 219 higher C_p values reported for nanostructured materials, as compared 220 with values obtained by the Dulong–Petit approximation.⁶⁶ These 221 alterations of C_p values are caused probably by the high surface to volume ratio in nanostructured materials. Room temperature measure- ments of the Hall charge carrier concentration and mobility were performed in a four-probe configuration using an electromagnet that generated a magnetic field up to 1.2 T. Current was passed through the sample while the field was varied between 0.1 and 1 T in increments of ²²⁶ 0.1 T with an inversion of the field to eliminate voltage probe 227 misalionment effects. misalignment effects.

Device Test. Ring TE generators were tested in a custom-made test 229 bench. The inner part of the rings was heated using a cylindrical metal 230 block containing a heating cartridge, while the outer part was 231 maintained cold by means of commercial TE modules attached to a 232 large stainless steel plate. Starting from a 10 °C thermal gradient at 233 room temperature, temperature was increased gradually until reaching 234 250 °C at the hot side, while the cold side was kept at 60 °C, thus 235 generating a maximum temperature gradient of 190 $^{\circ}$ C. Temperature 236 was monitored with two thermocouples attached to the cold and hot 237 sides of the ring, respectively, and the open circuit voltage generated 238 between the two Cu electrodes was measured using a Keithley 2400 239 multimeter. 240

3. RESULTS AND DISCUSSION

PbSe NCs were synthesized by reacting lead acetate with ²⁴¹ TOPSe at 190 °C. The presence of OAc in the reacting mixture ²⁴² was essential to limit the PbSe NC growth during their synthesis ²⁴³ and to colloidally stabilize them. As-produced PbSe NCs, ²⁴⁴ henceforth referred to as PbSe-OL, had an average size of 16 ± 2 245 f1 nm with an ∼10% size dispersion, cubic shape (Figure 1a) with 246 f1 [100] facets, and face centered cubic crystallographic phase (fcc, 247 JCPDS 1-78-1903, Figure 1b). ²⁴⁸

A total of 6% of the total mass of the PbSe-OL NCs obtained ²⁴⁹ after purification with three precipitation and redispersion steps ²⁵⁰ was assigned to surface ligands according to TGA (Figure 1c). ²⁵¹ The solid state ${}^{13}C$ NMR spectrum of PbSe-OL NCs after 252 purification displayed the characteristic $C=C$ peak and the 253 COOH band associated with OAc. We therefore concluded ²⁵⁴ OAc to be the only ligand present at the PbSe-OL NC surface. ²⁵⁵ Taking into account the organic amount measured by TG, a ²⁵⁶ ligand surface concentration of \sim 1.4 nm⁻² was estimated. 257

The presence of organic ligands at the NC surface was ²⁵⁸ anticipated to strongly limit the performance of any NC-based ²⁵⁹ application that involves charge transport/transfer between/ ²⁶⁰ from/to NCs, e.g., photovoltaics, electroluminescent light ²⁶¹ emitting diodes, thermoelectrics, and catalysis. $67-71$ $67-71$ $67-71$ To take 262 full advantage of the convenient processability of colloidal NCs, ²⁶³ organic ligands can be chemically or thermally removed after ²⁶⁴ their deposition/assembly. For dense nanomaterials and ²⁶⁵ relatively thick films, chemical processes are not effective ²⁶⁶ because they may not reach the full NC surface. Thus, thermal ²⁶⁷

 decomposition becomes the only viable procedure. Alter- natively, native organic ligands can be exchanged in solution, before NC deposition/assembly, by smaller organic or inorganic species able to maintain the NCs colloidally stable, but having a minor effect on the nanomaterial transport properties. There are a myriad of potential ligands that may provide the aforemen-274 tioned conditions, from metal free anionic ligands $(\rm OH^-,NH_2^-)$ that provide electrostatic stabilization of the NCs to metal chalcogenide complexes MCC obtained using hydrazine^{[33](#page-8-0)} to short thiols, e.g., 1,2-ethanedithiol EDT, frequently used in the photovoltaics field.^{[21,22](#page-8-0)} Among the potential candidates to displace organic ligands from the PbSe-OL NC surface, hydrazine was discarded due to its toxicity and dangerous manipulation, and sulfur-based compounds were not considered due to their potential to sulfurize the selenide NCs. Thus, other alternative inorganic salts were tested.

 To test different salts to displace OAc, PbSe-OL NCs dispersed in chloroform were mixed with a 0.01 M solution of the salt in methanol. The resulting mixture was vigorously shaken at room temperature for a few minutes. During this process, OAc was stripped from the PbSe-OL NC surface and the resulting charge-stabilized PbSe NCs moved to the methanol phase. The obtained PbSe NCs, henceforth referred to as PbSe- LD, were thoroughly washed with chloroform to remove the remaining organic species and finally precipitated and dried under a vacuum. All of these processes were carried out inside an Ar-filled glovebox to avoid oxidation. PbSe-LD NCs preserved the shape and size distributions of the original PbSe-OL NCs ([Figure S1](http://pubs.acs.org/doi/suppl/10.1021/acsaem.9b02137/suppl_file/ae9b02137_si_001.pdf)) and were dispersible in polar solvents like FA, DMF, or alcohols for a limited amount of time.

 In order to characterize the efficiency of the ligand displacement, we used FTIR and NMR spectroscopy. The FTIR spectra for PbSe-LD show that the peaks corresponding to organic ligands are barely visible after the LD ([Figure S2](http://pubs.acs.org/doi/suppl/10.1021/acsaem.9b02137/suppl_file/ae9b02137_si_001.pdf)), indicating a successful treatment. Solid state 13 C NMR analysis 303 of the PbSe NCs treated with NaNH₂, henceforth referred to as 304 PbSe-NaNH₂, showed the OAc fingerprints to vanish after the f2 305 ligand displacement process (Figure 2). While a previous work

Figure 2. Solid state 13C NMR spectra of PbSe-OL (black) and PbSe- $NaNH₂$ (red) powders dried from a CHCl₃ solution. The peaks displayed in the ¹³C NMR spectra of PbSe-OL are consistent with the OAc fingerprint. The 13 C NMR spectra of PbSe-NaNH₂ demonstrated the removal of OAc during ligand displacement.

306 identified NH_2^- as the species remaining at the surface of CdSe 307 NCs,²⁰ no evidence of NH_2^- fingerprints in the ¹H NMR 308 spectrum of PbSe-NaNH₂ NCs could be found. We associated ³⁰⁹ this fact to the facile decomposition of the amide group. It ³¹⁰ should also be mentioned in this regard that the ligand ³¹¹ displacement procedure was carried out in a glovebox, but for ³¹² NMR characterization, NCs were exposed to air, which may have modified their surface chemistry, especially taking into ³¹³ account the high reactivity of the amide group. 314

To produce nanostructured PbSe, ∼1 g of PbSe NCs was ³¹⁵ thoroughly cleaned, dried, and annealed at 450 °C for 1 h in ³¹⁶ argon. The annealed material was afterward compacted at 350 ³¹⁷ °C under 40 MPa of pressure using a hot press. The relative ³¹⁸ densities of the final PbSe-OL pellets were around 85%. Those ³¹⁹ of the PbSe-LD pellets were systematically higher, above 90%. ³²⁰ The annealing of PbSe-OL under an inert atmosphere caused ³²¹ the thermal decomposition of the surface OLs. This ³²² decomposition left a relatively large amount of carbon, which ³²³ was quantified by elemental analysis at around 2%. On the other ³²⁴ hand, the residual carbon within the final PbSe-LD nanocrystal- ³²⁵ line powders was within the limit of detection of our system, ³²⁶ \sim 0.1%. EDX and ICP analysis of PbSe-NaNH₂ showed no 327 evidence of the presence of Na, pointing out the inefficiency of ³²⁸ doping PbSe with Na by this procedure. $63,65,72,73$ $63,65,72,73$ $63,65,72,73$ 329

During the thermal treatments, the average PbSe-OL crystal ³³⁰ size increased from the initial ∼16 nm to ~20 nm [\(Figure 3](#page-4-0)). 331 f3 The average crystal domain size of the thermal treated PbSe-LD ³³² materials was systematically larger. For the PbSe-NaNH₂ 333 sample, the crystal size domain increased from 16 to 25−30 ³³⁴ nm with the two thermal treatments [\(Figure 3\)](#page-4-0). These results ³³⁵ were confirmed by analyzing the XRD patterns using the ³³⁶ Scherrer equation, which showed that the grain size of the 337 compacted material increases up to 1.5 times with respect to the ³³⁸ NCs when the NCs were processed without LD. The size ³³⁹ increased up to 2.5 times when the NCs were processed after LD ³⁴⁰ ([Table S1](http://pubs.acs.org/doi/suppl/10.1021/acsaem.9b02137/suppl_file/ae9b02137_si_001.pdf)). We associate the smaller size of the crystal domains ³⁴¹ obtained from the thermal treatment of PbSe-OL NCs with the ³⁴² creation of a carbon layer that hindered crystal growth. ³⁴³

[Figure 4](#page-4-0) displays the electrical conductivity (σ) , Seebeck 344 f4 coefficient (S), thermal conductivity (κ) , power factor (PF), and 345 TE figure of merit (ZT) of consolidated PbSe-OL and PbSe-LD ³⁴⁶ samples. Electrical conductivities of the PbSe-OL samples were ³⁴⁷ relatively low, below $10^4\,\mathrm{S\,m^{-1}}.$ The temperature dependence of 348 the electrical conductivities displayed a step increase in the range ³⁴⁹ from 400 to 500 K. This step was accompanied by a parallel step ³⁵⁰ change of the Seebeck coefficient, which included a sign ³⁵¹ inversion at around 400 K, from positive to negative values. ³⁵² These step changes and the sign inversion of the Seebeck ³⁵³ coefficient suggested the thermal activation of a large ³⁵⁴ concentration of negatively charged carriers above 400 K. 355

The stripping of the organic ligands before consolidation ³⁵⁶ resulted in a strong increase, up to 2 orders of magnitude, of the ³⁵⁷ electrical conductivity when compared with PbSe-OL samples ³⁵⁸ ([Figure 4a](#page-4-0)). For PbSe-NaNH₂, a slight decrease of the electrical 359 conductivity with temperature was observed, consistent with a ³⁶⁰ degenerated semiconductor behavior. Besides, negative Seebeck ³⁶¹ coefficients with monotonically increasing absolute values were ³⁶² measured for all of the PbSe-LD materials in the entire ³⁶³ temperature range tested [\(Figure 4](#page-4-0)b). The maximum PF ³⁶⁴ ([Figure 4](#page-4-0)c) was around 1.1 mW m⁻¹ K⁻². This value was close to 365 the one reported by Ibañez et al., for PbTe $_{x}Se_{y}S_{1-x_{\overline{-\lambda}}}\;$ 366 nanocomposites with HCl-mediated ligand displacement, but it was higher than the maximum values previously reported ³⁶⁸ for ligand-free PbSe NCs^{74} NCs^{74} NCs^{74} and mixed PbTe/PbSe NCs^{75} NCs^{75} NCs^{75} 369

The absolute values of the Seebeck coefficient were lower for ³⁷⁰ PbSe-LD than for PbSe-OL, which denoted higher charge ³⁷¹ carrier concentrations in the former, in concordance with Hall ³⁷² charge carrier concentrations measured at room temperature: $n_{\rm H}$ 373 = 2.2 × 10¹⁹ cm⁻³ for PbSe-LD and $n_{\rm H}$ = 5 × 10¹⁵ cm⁻³ for PbSe-374 OL ([Table S2\)](http://pubs.acs.org/doi/suppl/10.1021/acsaem.9b02137/suppl_file/ae9b02137_si_001.pdf). All of the inorganic ligands tested here resulted ³⁷⁵

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Figure 3. XRD patterns (a) and SEM images (b) of PbSe-OL and PbSe-LD with no thermal treatment (NCs), after heat treatment at 450 °C (450 °C) and after additional hot press at 350 °C and 4 MPa for 2 min (450 °C + HP).

Figure 4. (a–e) Electrical conductivity, σ (a), Seebeck coefficient, S (b), power factor, PF (c), thermal conductivity, κ (d), and thermoelectric figure of merit, ZT (e) of nanocrystalline PbSe obtained from the bottom-up assembly of PbSe-OL and PbSe-LD NCs. LD was carried out using different capping agents, as labeled in the first panel (a). The same color was used for all panels. (f) Scheme of the nanomaterial obtained with and without ligand displacement.

 in a similar temperature dependence of the transport properties. However, $NaNH₂$ was the salt resulting in a larger electrical 378 conductivity increase, which we associated with the easy decomposition of the amide group during the NC consolidation. We believe that the large differences in the temperature 381 dependence of the electrical conductivity and Seebeck coefficient obtained between PbSe-OL and PbSe-LD samples were in large part related to significant variations of the charge carrier concentration. This variation of the charge carrier concentration was related to changes in the material composition associated with the different organic ligand removal strategies. Initial colloidal NCs were uncharged because OAc molecules compensated for the surface dangling bonds. The thermal decomposition of the OAc bond to Pb ions at the PbSe surface left oxygen ions behind, that compensated surface charge 391 or trapped free charges.^{29,[76](#page-9-0)} We experimentally observe that the potential 10²⁰-10²¹ dangling bonds in PbSe-OL translated in 392 just 10^{16} charge carriers, as measured by Hall. On the other hand, 393 the stripping of the OAc molecules with $NaNH₂$ resulted in NCs $_{394}$ with Pb-rich surfaces and an overall off-stoichiometric ³⁹⁵ composition. Thus, high concentrations of free electrons were ³⁹⁶ measured. The Hall charge carrier concentration at room ³⁹⁷ temperature was $n_e = 2 \times 10^{19}$ cm⁻³ for PbSe-NaNH₂. In 398 addition, during the thermal treatments, some amount of Se ³⁹⁹ could leave the NCs, intensifying the stoichiometry unbalance. ⁴⁰⁰ This effect may be insignificant in PbSe-OL samples, as the ⁴⁰¹ carbon left after the organic thermal decomposition may better ⁴⁰² protect the material from the chalcogen loss. 403

To further understand the electrical conductivity and Seebeck ⁴⁰⁴ coefficient evolution with temperature, a charge transport model 405 based on the standard Boltzmann transport equation 46 46 46 with the $_{406}$ relaxation time approximation was used (see the [Supporting](http://pubs.acs.org/doi/suppl/10.1021/acsaem.9b02137/suppl_file/ae9b02137_si_001.pdf) 407

Figure 5. (a) Electrical conductivity and (b) Seebeck coefficient as a function of temperature. Symbols display the obtained experimental values, and the plotted continuous line was calculated from the two-band model.

 [Information](http://pubs.acs.org/doi/suppl/10.1021/acsaem.9b02137/suppl_file/ae9b02137_si_001.pdf)). The electrical conductivity and the Seebeck coefficient of the PbSe-OL and PbSe-LD nanomaterials were fitted using this two-band model in the temperature range from 300 to 600 K. The parameters that describe the phonon scattering processes were fixed for all materials and were not allowed to change with temperature ([Table S2\)](http://pubs.acs.org/doi/suppl/10.1021/acsaem.9b02137/suppl_file/ae9b02137_si_001.pdf). Using the material parameters of [Table S2](http://pubs.acs.org/doi/suppl/10.1021/acsaem.9b02137/suppl_file/ae9b02137_si_001.pdf), it was not possible to reproduce the experimental values. Thus, we included an interface scattering as an infinite series of potential barriers to reflect the material discontinuity between NCs, reducing the electrical conductivity of the sample with respect to the bulk case. Interface scattering parameters were adjusted for each sample to simultaneously fit both electrical conductivity and Seebeck 421 coefficient tendencies (Figure 5).

 Taking into account the interface scattering, the two-band model successfully reproduced the complex temperature evolution of the electrical conductivity and Seebeck coefficient of PbSe-OL (Figure 5). The electrical conductivity increase with temperature and the complex Seebeck trend reflected an intrinsic semiconductor behavior. The sign change in the temperature evolution of the Seebeck coefficient and the different slopes of the electrical conductivity curves pointed at two different regimes in which each type of charge carrier 431 dominated. In the low temperature region $(300 \text{ K} < T < 420 \text{ K})$, the electrical conductivity remained approximately constant and the Seebeck coefficient was positive; thus, holes dominated the charge transport in the material. In the intermediate temperature 435 region (420 K \lt T \lt 520 K), as temperature increased, the Seebeck coefficient rapidly decreased to zero, reflecting a similar electron and hole contribution. In the highest temperature range 438 (520 K < T < 600 K), electrons dominated the electrical conductivity, as reflected in the negative Seebeck coefficients experimentally measured.

 For PbSe-OL, we used the parameters of [Table S2](http://pubs.acs.org/doi/suppl/10.1021/acsaem.9b02137/suppl_file/ae9b02137_si_001.pdf) to describe the phonon scattering. We additionally included the interface scattering in the scattering rates of both electrons and holes. The height and the width of the barrier were used as fitting 445 parameters, whereas the grain size was set to $L = 25$ nm, as we inferred from XRD measurements. The heights of the barrier for each carrier were assumed independent from each other but dependent on temperature. The initial hole concentration that 449 best fitted the experimental results was $p = 5 \times 10^{15}$ cm⁻³, and the best energy barrier was 0.1 eV.

451 On the other hand, for the PbSe-NaNH₂ sample, the increase ⁴⁵² of the Seebeck coefficient and the decrease of the electrical ⁴⁵³ conductivity with temperature denoted that the material was

completely degenerated in the whole temperature range. Thus, ⁴⁵⁴ this trend could be well explained using only the majority ⁴⁵⁵ carriers, electrons in this case. We assumed that the electron ⁴⁵⁶ concentration remained constant in the whole temperature ⁴⁵⁷ range at $n = Nd$ (where Nd is the doping concentration with all 458 of the impurities being ionized), while the scattering times ⁴⁵⁹ decreased with temperature. Taking into account the Hall ⁴⁶⁰ results, the doping concentration was set to Nd = 2×10^{19} cm^{−3}. 461 This high charge carrier concentration was associated with a ⁴⁶² stoichiometry unbalance produced during the OAc removal and ⁴⁶³ potentially from a small selenium evaporation during thermal ⁴⁶⁴ treatments as explained above. We used the same parameters for 465 PbSe-OL and PbSe-LD to account for the phonon scatterings. 466 To describe the interface scattering, we used a fixed barrier width 467 of $w = 3$ nm and a grain size of $L = 30$ nm, as given from XRD 468 results. The barrier height was used as a fitting parameter. With ⁴⁶⁹ the introduction of interface scattering, the experimental ⁴⁷⁰ conductivity and Seebeck coefficients were well reproduced by ⁴⁷¹ the two-band model when considering a lineal temperature ⁴⁷² dependence of the chemical potential $\mu = 0.2879 + 3.4164 \times 473$ 10^{-4} T, measured from the top of the valence band. This result 474 was consistent with a completely degenerated semiconductor, ⁴⁷⁵ since the chemical potential was always inside the conduction ⁴⁷⁶ band in the whole temperature range. Concerning the interface ⁴⁷⁷ scattering, the barrier height was temperature dependent, ⁴⁷⁸ following a lineal trend described by $E_b = 0.26699-2.2495 \times 479$ 10⁻⁴T, which resulted in effective barriers slightly above those of 480 PbSe-OL in the temperature range tested.

[Figure 4](#page-4-0)d displays the thermal conductivity (κ) of the 482 different PbSe materials in the temperature range 300−600 K. ⁴⁸³ Thermal conductivities monotonically decreased with temper- ⁴⁸⁴ ature for all nanomaterials. PbSe-OL was characterized by up to ⁴⁸⁵ 3-fold lower thermal conductivities than PbSe-LD in the ⁴⁸⁶ measured temperature range. These experimental results proved ⁴⁸⁷ that the products from the decomposition of the OLs in the ⁴⁸⁸ material not only blocked crystal domain growth, charge carrier ⁴⁸⁹ transport, and possibly Se evaporation but also affected the ⁴⁹⁰ phonon propagation. The lower thermal conductivities obtained ⁴⁹¹ for PbSe-OL had their origin on the carbon present in between ⁴⁹² NCs, the slightly larger interface density of PbSe-OL related ⁴⁹³ with the smaller size of the crystal domains, and the higher ⁴⁹⁴ porosity of the PbSe-OL when compared to PbSe-LD. ⁴⁹⁵

Finally, the TE figure of merit, $ZT = TS^2 \sigma / \kappa$, increased with 496 temperature for all materials, reaching values up to 0.5 for PbSe- ⁴⁹⁷ OL and 0.6 for PbSe-NaNH₂ ([Figure 4](#page-4-0)e). These values were 498 significantly higher than those of undoped bulk PbSe and ⁴⁹⁹

500 comparable with those obtained from bulk PbSe doped with Ag 501 or Na at 600 K.^{63,[72](#page-9-0)} By measuring the same sample for several ⁵⁰² consecutive temperature cycles, we observed the transport 503 properties of the PbSe nanomaterials to be stable in the ⁵⁰⁴ measured temperature range [\(Figure S3\)](http://pubs.acs.org/doi/suppl/10.1021/acsaem.9b02137/suppl_file/ae9b02137_si_001.pdf).

505 To further demonstrate the suitability of this strategy to $_{506}$ produce functional materials and devices, PbSe-NaNH₂ nano- $_{507}$ materials were employed to build ring-shaped TE generators.^{6[,77](#page-9-0)}

508 While most of the commercially available TE devices are plate-⁵⁰⁹ shaped, TE devices build on a ring configuration are very ⁵¹⁰ convenient and appealing when heat to be harvested or delivered 511 diffuses in a radial direction, e.g., in pipes transporting a hot 512 512 512 fluid.¹ The assembly of several n- and p-type TE rings connected ⁵¹³ thermally in parallel and electrically in series would result in a 514 cylindrical-tube TE generator with improved thermal contact 515 between the hot surface and the device, maximizing the thermal ⁵¹⁶ power collected or delivered.

Figure 6. Basic electrical model of a ring TE generator.

f6 517 In Figure 6, the basic electrical model of the ring TE generator ⁵¹⁸ is shown, where electrical power generated by a TE device can be 519 generally expressed as 8

$$
P_{\text{gen}} = q_{\text{h}} - q_{\text{c}} \tag{1}
$$

521 where q_h and q_c are the incoming and outgoing thermal power in ⁵²² the hot and cold side of the TE generator, respectively. 523 Assuming mean values for S, σ , and κ , considering I as the ⁵²⁴ generated electrical current that flows through the closed loop ⁵²⁵ circuit, R as the electrical resistance of solely the TE material, 526 and T_h and T_c as the temperatures in the hot and cold sides, ⁵²⁷ respectively,

$$
q_{\rm h} = SIT_{\rm h} - \frac{1}{2}I^2R + \kappa \Delta T \tag{2}
$$

$$
q_c = SIT_c + \frac{1}{2}I^2R + \kappa \Delta T \tag{3}
$$

In the load resistance, the electrical power can be redefined as 530

$$
P_{\text{gen}} = SI\Delta T - I^2 R \tag{4}
$$

Therefore, the maximum electrical power P_{max} is obtained when 532 the load R_1 has the same value as the internal resistance R_1 the load R_L has the same value as the internal resistance R

$$
\frac{\partial P_{\text{gen}}}{\partial I} = 0 = S\Delta T - 2IR \rightarrow I_{\text{max}} = \frac{S\Delta T}{2R}
$$
 (5) ₅₃₄

considering that the resistivity of a single ring is found by $\frac{79}{335}$ $\frac{79}{335}$ $\frac{79}{335}$

$$
R = \frac{1}{2\pi t\sigma} \int_{r_1}^{r_2} \frac{1}{r} dr = \frac{1}{2\pi t\sigma} \ln \frac{r_2}{r_1}
$$
 (6) 536

where t is the thickness of the TE material. Then, the maximum 537 electrical power of one TE ring generator can be expressed as a ⁵³⁸ combination of material parameters: 539

$$
P_{\text{max}} = \frac{(S\Delta T)^2}{4R} = \frac{\pi t \sigma (S\Delta T)^2}{2 \ln \frac{r_2}{r_1}}
$$
 (7) ₅₄₀

A single n-type ring, 38 mm external diameter and 29 mm ⁵⁴¹ internal diameter, was fabricated by filling with dried surface- ⁵⁴² engineered PbSe NCs the 1.5 mm empty space between two ⁵⁴³ concentric Cu rings and hot pressing the material at 350 °C ⁵⁴⁴ (Figure 7c). The ring was tested in a custom-made test bench. $545 f7$ To create a radial temperature gradient, the ring was fitted ⁵⁴⁶ between two electrically isolated metal blocks. The inner ⁵⁴⁷ cylindrical block incorporated a heat cartridge and provided heat ⁵⁴⁸ to the internal part of the ring. The metal block around the ring ⁵⁴⁹ was kept at a relatively low temperature by means of commercial ⁵⁵⁰ TE modules attached to it. The open circuit voltage was ⁵⁵¹ measured while heating the inner metal ring up to 530 K (Figure 552 7a). The measured voltage generated, around 30 mV at 190 K ⁵⁵³ thermal gradient, was in good agreement with measurements of 554 the Seebeck coefficient of the material ([Figure 4b](#page-4-0)). The ring ⁵⁵⁵ electrical resistance was measured at 1.75 m Ω , which translated 556 into a maximum power output of around 500 mW (Figure 7b) at 557 the maximum temperature difference reached at the test bench 558 (190 K). Values obtained here were higher than those previously ⁵⁵⁹ reported with a similar geometry^{[6](#page-7-0)} due to the larger size of the 560 present ring, the higher Seebeck coefficient of the materials used 561 here, and the higher temperature difference tested in the present 562

Figure 7. (a) Open circuit voltage (black squares) obtained from a single PbSe ring as a function of the temperature gradient generated by increasing the temperature at the hot side (internal part of the ring) and S (red open circles). (b) Power output of the PbSe ring as a function of the thermal gradient. Red squares represent the experimental data collection and the solid black line the theoretical calculated values taking into account experimental values for S and σ from the PbSe-LD bulk nanomaterial. (c) Image of the TE device with ring geometry.

 work. Experimental values were consistent with results from the electrical model, although the latter were slightly higher due to the omission of contact resistance in the model. Nevertheless, these results indicated the high potential of not only the ring configuration but also the solution-processed and bottom-up engineered TE materials and shape-adaptable devices.

4. CONCLUSIONS

 In summary, PbSe nanomaterials were produced from the bottom-up assembly of PbSe colloidal NCs synthesized in the presence of OAc. The effect of two organic ligand stripping strategies was analyzed. On one hand, the organic removal by thermal decomposition resulted in a reduced crystal growth and the presence of relatively large amounts of carbon in the final material. Both lead to reduced electrical and thermal conductivities due to enhanced charge carrier and phonon scattering. Additionally, the relatively low electrical conductiv- ities measured for PbSe nanomaterials obtained after the thermal decomposition of the organic ligands were associated with a moderate charge carrier concentration. On the other hand, the OAc displacement by metal salts had associated the introduction of a relatively large charge carrier density through the NC surface. This charge increased the interface energy barriers and the concentration of free charge carriers, resulting in a semiconductor degeneration. As a result, much higher electrical conductivities but also lower Seebeck coefficients were obtained for PbSe nanomaterials obtained from the consolidation of ligand-displaced PbSe NCs. Additionally, due to the higher density, the larger crystal domains, and the reduced phonon scattering efficiency of PbSe-LD when compared with PbSe-OL and also due to an increase of the electronic contribution, the thermal conductivity of these materials was relatively larger. Finally, a ring-shaped TE device was fabricated and tested, delivering a maximum power output of around 500 mW with 190 K temperature difference.

⁵⁹⁶ ■ ASSOCIATED CONTENT

597 **S** Supporting Information

⁵⁹⁸ The Supporting Information is available free of charge at ⁵⁹⁹ [https://pubs.acs.org/doi/10.1021/acsaem.9b02137](https://pubs.acs.org/doi/10.1021/acsaem.9b02137?goto=supporting-info).

⁶⁰⁰ Additional characterization data including TEM of PbSe ⁶⁰¹ NCs after LD and FTIR, additional TE measurements,

⁶⁰² and detailed explanation of the theoretical modeling of

⁶⁰³ the material TE properties [\(PDF](http://pubs.acs.org/doi/suppl/10.1021/acsaem.9b02137/suppl_file/ae9b02137_si_001.pdf))

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614 Notes

⁶¹⁵ The authors declare no competing financial interest.

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